

Table of Contents

Introduction.....	ix
Scope of <i>Understanding Basic Motor Controls</i>	ix
How to Use This Textbook.....	ix

CHAPTER 1—INTRODUCTION TO MOTOR CONTROLS..... 1

UNIT 1—BASIC PRINCIPLES OF MOTOR CONTROLS	3
Unit 1—Introduction.....	3
1.1 Motor Control Language.....	4
1.2 Motor Control Basics.....	8
Unit 1—Conclusion.....	8
Unit 1—Practice Questions.....	9

UNIT 2—DEFINITIONS, ABBREVIATIONS, AND SYMBOLS..... 11

Unit 2—Introduction.....	11
2.1 Definitions of Control Terminology.....	11
2.2 Common Abbreviations Used for Electrical Terms and Devices	18
2.3 Standard Symbols	19
Unit 2—Conclusion.....	20
Unit 2—Practice Questions.....	21

UNIT 3—COMMON CONTROL EQUIPMENT, DEVICES, AND SYMBOLS..... 23

Unit 3—Introduction.....	23
3.1 Auxiliary Contacts	23
3.2 Relays.....	24
3.3 Drum Switch.....	25
3.4 Float Switch.....	26
3.5 Flow Switch	26
3.6 Limit Switch—Mechanical.....	27
3.7 Limit Switch—Proximity.....	28
3.8 Limit Switch—Optical.....	28
3.9 Pressure Switch	28
3.10 Pushbutton Switch	29
3.11 Solenoid	31
3.12 Switch Operations	31
3.13 Temperature Switch.....	34

3.14 Timing Relay—Pneumatic.....	35
3.15 Timing Relay with Instantaneous Contacts	35
3.16 Timing Relay—Solid-State	36
3.17 Timing Relay Terminology	36
3.18 Reading a Motor Control Schematic.....	37
Unit 3—Conclusion.....	39
Unit 3—Practice Questions.....	40

CHAPTER 2—MOTOR CONTROLS AND SCHEMATICS..... 43

UNIT 4—COMPONENTS OF CONTROL CIRCUIT SCHEMATICS..... 45

Unit 4—Introduction.....	45
4.1 A Simple Control Circuit	45
4.2 Control Devices with Multiple Contacts	48
Unit 4—Conclusion.....	49
Unit 4—Practice Questions.....	50

UNIT 5—MAGNETIC CONTROL..... 53

Unit 5—Introduction.....	53
5.1 Electromagnetic Control	53
5.2 Power Sources for the Coil and Control Circuit..	54
5.3 Coil Applications	55
5.4 Remote Control—Introduction.....	59
5.5 Lighting Contactor.....	61
5.6 Feeder Disconnect Contactor with Automatic Control.....	64
Unit 5—Conclusion.....	65
Unit 5—Practice Questions.....	66

UNIT 6—MAGNETIC MOTOR STARTERS..... 69

Unit 6—Introduction.....	69
6.1 Magnetic Motor Starters.....	69
6.2 Other Overload Protection Methods	75
6.3 Auxiliary Contacts	75
6.4 Motor Starter Add-On Accessory Devices	76
Unit 6—Conclusion.....	76
Unit 6—Practice Questions.....	77

UNIT 7—BASIC CONTROL CIRCUITS	81	CHAPTER 3—REVERSING CONTROLS	127
Unit 7—Introduction.....	81	UNIT 11—REVERSING CONTROLS FOR	
7.1 2-Wire Control Circuits.....	81	THREE-PHASE MOTORS	129
7.2 3-Wire Control Circuits.....	84	Unit 11—Introduction.....	129
7.3 3-Wire Circuit in a Wiring (Connection)		11.1 Reversing Three-Phase Motors.....	129
Diagram.....	87	11.2 Forward and Reverse Contactors.....	129
7.4 Multiple Start-Stop Pushbutton Stations.....	89	11.3 Interlocking Devices.....	130
7.5 Option of Using a 2- or 3-Wire Circuit in One		11.4 Electrical Interlock for Magnetic Reversing	
Diagram.....	92	Controls.....	131
Unit 7—Conclusion.....	93	11.5 Combined Interlock Methods for Reversing	
Unit 7—Practice Questions.....	94	Starters.....	134
 		11.6 Wiring a Reversing Control Pushbutton	
UNIT 8—OVERCURRENT PROTECTION FOR		Station.....	136
CONTROL CIRCUITS	99	11.7 Wiring a Reversing Control with a Selector	
Unit 8—Introduction.....	99	Switch.....	136
8.1 Protection for Control Circuits.....	99	Unit 11—Conclusion.....	137
8.2 Common (Tapped) versus Separate Control		Unit 11—Practice Questions.....	138
Circuits.....	99	 	
8.3 Control Conductor Sizes 16 AWG and		UNIT 12—REVERSING CONTROLS WITH INDICATOR	
18 AWG.....	100	(PILOT) LIGHTS FOR THREE-PHASE MOTORS	141
8.4 Control Transformer Protection.....	102	Unit 12—Introduction.....	141
8.5 Other Standard Control Circuit Overcurrent		12.1 Adding Forward and Reverse Pilot Lights.....	141
Protection Arrangements.....	103	12.2 Alternate Pilot Light Connection Points.....	142
Unit 8—Conclusion.....	104	Unit 12—Conclusion.....	143
Unit 8—Practice Questions.....	105	Unit 12—Practice Questions.....	144
UNIT 9—INDICATOR (PILOT) LIGHTS AND		UNIT 13—REVERSING CONTROLS WITH LIMIT	
ILLUMINATED PUSHBUTTONS	107	SWITCHES FOR THREE-PHASE MOTORS	147
Unit 9—Introduction.....	107	Unit 13—Introduction.....	147
9.1 Pilot (Indicator) Lights.....	107	13.1 Reversing Controls with Limit Switches Used to	
9.2 Typical Applications for Pilot Lights in Control		Automatically Stop a Motor.....	147
Circuits.....	108	13.2 Reversing Controls—Limit Switches for	
9.3 Illuminated Pushbuttons.....	112	Automatic Forward and Reverse.....	148
Unit 9—Conclusion.....	113	13.3 Reversing Controls and Limit Switches for	
Unit 9—Practice Questions.....	114	Garage Door Applications.....	150
 		13.4 Forward-Reverse Control With 2-Wire	
UNIT 10—SELECTOR SWITCHES AND TRUTH		Circuits.....	153
TABLES	117	Unit 13—Conclusion.....	153
Unit 10—Introduction.....	117	Unit 13—Practice Questions.....	154
10.1 Truth Tables.....	117	 	
10.2 Two-Position Selector Switch.....	117	UNIT 14—REVERSING SINGLE-PHASE MOTORS	157
10.3 Three-Position Selector Switch.....	118	Unit 14—Introduction.....	157
10.4 Selector Switches—Variations.....	120	14.1 Types of Motors.....	157
Unit 10—Conclusion.....	123	14.2 Reversing Control Circuit.....	159
Unit 10—Practice Questions.....	124	14.3 Sequence of Operation.....	159
		Unit 14—Conclusion.....	161
		Unit 14—Practice Questions.....	162

CHAPTER 4—CONTROLS FOR MULTIPLE MOTORS165

UNIT 15—SEQUENCING CONTROL167	
Unit 15—Introduction.....167	
15.1 Sequencing Control.....167	
15.2 Controls for Sequencing Multiple Motors.....170	
Unit 15—Conclusion.....173	
Unit 15—Practice Questions.....174	

UNIT 16—MASTER STOP FUNCTION177	
Unit 16—Introduction.....177	
16.1 Master or Emergency Stop Controls for Multiple Motors.....177	
16.2 Factory Installed Jumpers.....178	
16.3 Types of Pushbuttons.....178	
Unit 16—Conclusion.....178	
Unit 16—Practice Questions.....179	

ANNEX A—MISCELLANEOUS REQUIREMENTS181

UNIT 17—MOTOR AND CONTROLLER DISCONNECTING MEANS IN SCHEMATICS183	
Unit 17—Introduction.....183	
17.1 Motor Controllers and Disconnects.....183	
17.2 Disconnect for Separate Control Circuit.....187	
Unit 17—Conclusion.....187	
Unit 17—Practice Questions.....188	

UNIT 18—MISCELLANEOUS MOTOR CONTROL CIRCUITS191	
Unit 18—Introduction.....191	
18.1 Combining Devices and Functions for Motor Control Circuits.....191	
18.2 Control Relay (CR).....191	
18.3 Selector Switch Pushbutton.....193	
Unit 18—Conclusion.....195	
Unit 18—Practice Questions.....196	

UNIT 19—MOTOR WINDING CONNECTIONS199	
Unit 19—Introduction.....199	
19.1 Three-Phase Motors.....199	
19.2 Dual-Voltage, Nine Lead, Three-Phase Motors.....200	
19.3 Single-Phase, Dual-Voltage Motors.....204	

Unit 19—Conclusion.....204	
Unit 19—Practice Questions.....205	

UNIT 20—MISCELLANEOUS CONTROL AND SIGNALING CIRCUITS209	
Unit 20—Introduction.....209	
20.1 Doorbells.....209	
20.2 Thermostats for Air-Conditioning and Heat.....211	
Unit 20—Conclusion.....212	
Unit 20—Practice Questions.....213	

ANNEX B—BONUS MATERIAL: ARTICLE 430—MOTORS, MOTOR CIRCUITS, AND CONTROLLERS.....215**ARTICLE 430—MOTORS, MOTOR CIRCUITS, AND CONTROLLERS**.....217

Part I. General217	
430.1 Scope.....217	
430.2 Definitions.....217	
430.6 Table FLC versus Motor Nameplate Current Rating.....219	
430.8 Marking on Controllers.....220	
430.9 Motor Controller Terminal Requirements.....220	
430.14 Location of Motors.....220	
430.17 The Highest Rated Motor.....220	

Part II. Conductor Size220	
430.22 Single Motor Conductor Size.....220	
430.24 Several Motors—Conductor Size.....222	
430.28 Motor Feeder Taps.....222	

Part III. Overload Protection223	
430.31 Overload.....223	
430.32 Overload Sizing for Continuous-Duty Motors.....224	
430.36 Use of Fuses for Overload Protection.....224	
430.37 Number of Overload Devices.....224	

Part IV. Branch-Circuit, Short-Circuit, and Ground-Fault Protection224	
430.51 General.....224	
430.52 Branch-Circuit, Short-Circuit, and Ground-Fault Protection.....225	
430.55 Single Overcurrent Device.....226	

Part V. Feeder Short-Circuit and Ground-Fault Protection	227	Part IX. Disconnecting Means	230
430.62 Feeder Protection.....	227	430.102 Disconnect Requirement.....	230
Part VI. Motor Control Circuits	228	430.103 Operation of Disconnect.....	231
430.72 Overcurrent Protection for Control Circuits	228	430.104 Marking and Mounting	232
430.73 Protection of Conductors from Physical Damage	228	430.107 Readily Accessible.....	232
430.75 Disconnect for Control Circuits.....	229	430.109 Disconnecting Means Rating	232
Part VII. Motor Controllers	229	430.111 Combination Controller and Disconnect	233
430.83 Controller Rating.....	229	Part XIV. Tables	233
430.84 Need Not Open All Conductors of the Circuit.....	230	Article 430—Practice Questions.....	234
430.87 Controller for Each Motor	230	FINAL EXAM	237
		INDEX	253